

Work Order ID 51863

Tuesday, September 08, 2009 12:34:28 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Base)

Start Date: 9/9/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D3832	Rev A
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100

0.00



SHEAR

Shear

Memo

0.00 SAD 09-09-18

(3)

Shear

1- mesh to size as per dwg D3832

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

SAD 09-09-18

(3)

4

Quality Control

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

SAD 09-09-21

(3)

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Item ID:	D3832-1	Accept		Setup	Start	
Revision ID:	A				Stop	
Item Name:	Mesh (Base)					
Start Date:	9/9/2009	Start Qty: 3.00		Cust Item ID:		
Required Date:	9/14/2009	Req'd Qty: 3.00		Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/09/21

MF 09-09-21

Picklist Print

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Work Order ID: 51863



Parent Item: D3832-1RevA



Parent Item Name: Mesh (Base)


Start Date: 9/9/2009

Required Date: 9/14/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	441.6589	80.3741			
												
Expanded Metal Flat SS												

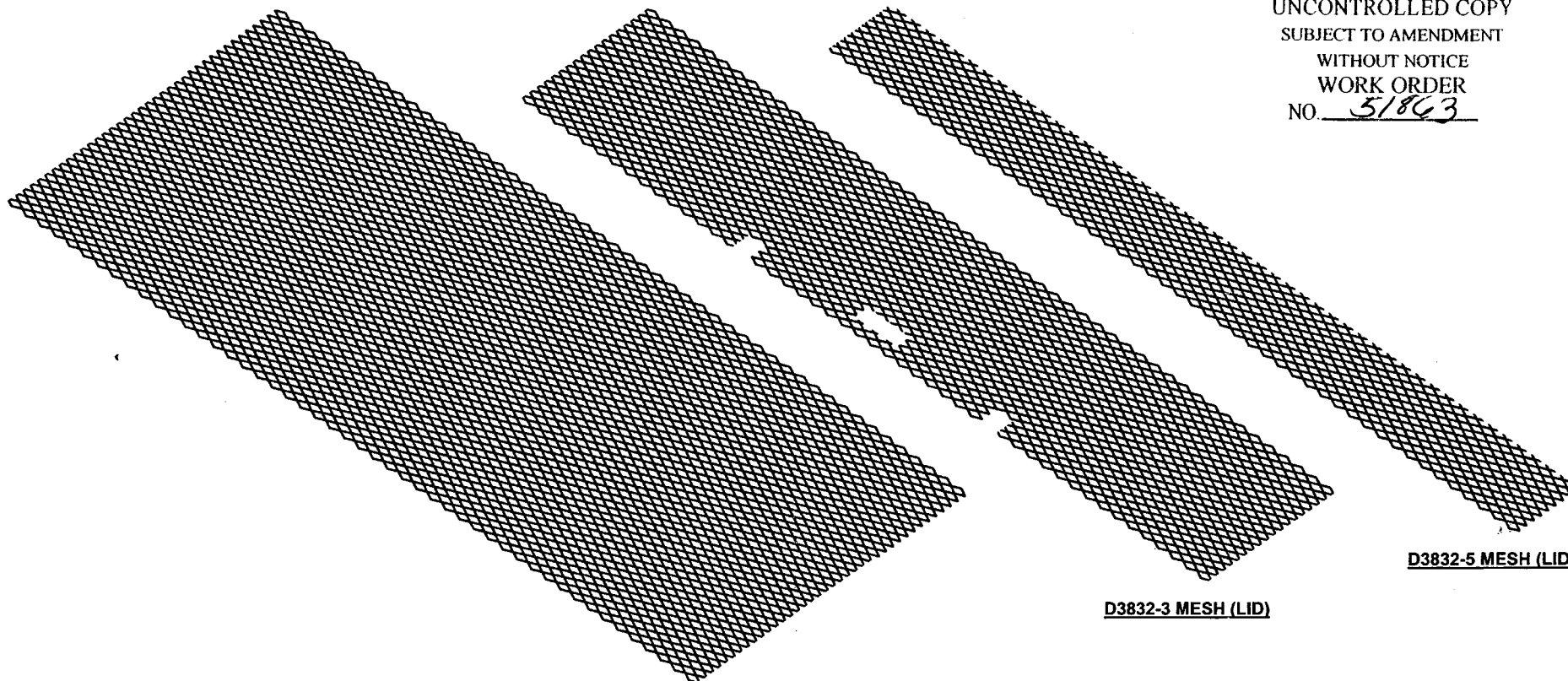


SAN 09-09-21

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	441.6589065	
108152	90	
110134	6.7	
110292	14.4	
110629	14.41	
110861	21.18	
110992	0.58	
111444	4.14	
111630	9.15	
111956	4.335517	
112147	83.1447895	
112311	193.6186	

80.3741

SHOP COPY
 RETURN TO
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 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 51863



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

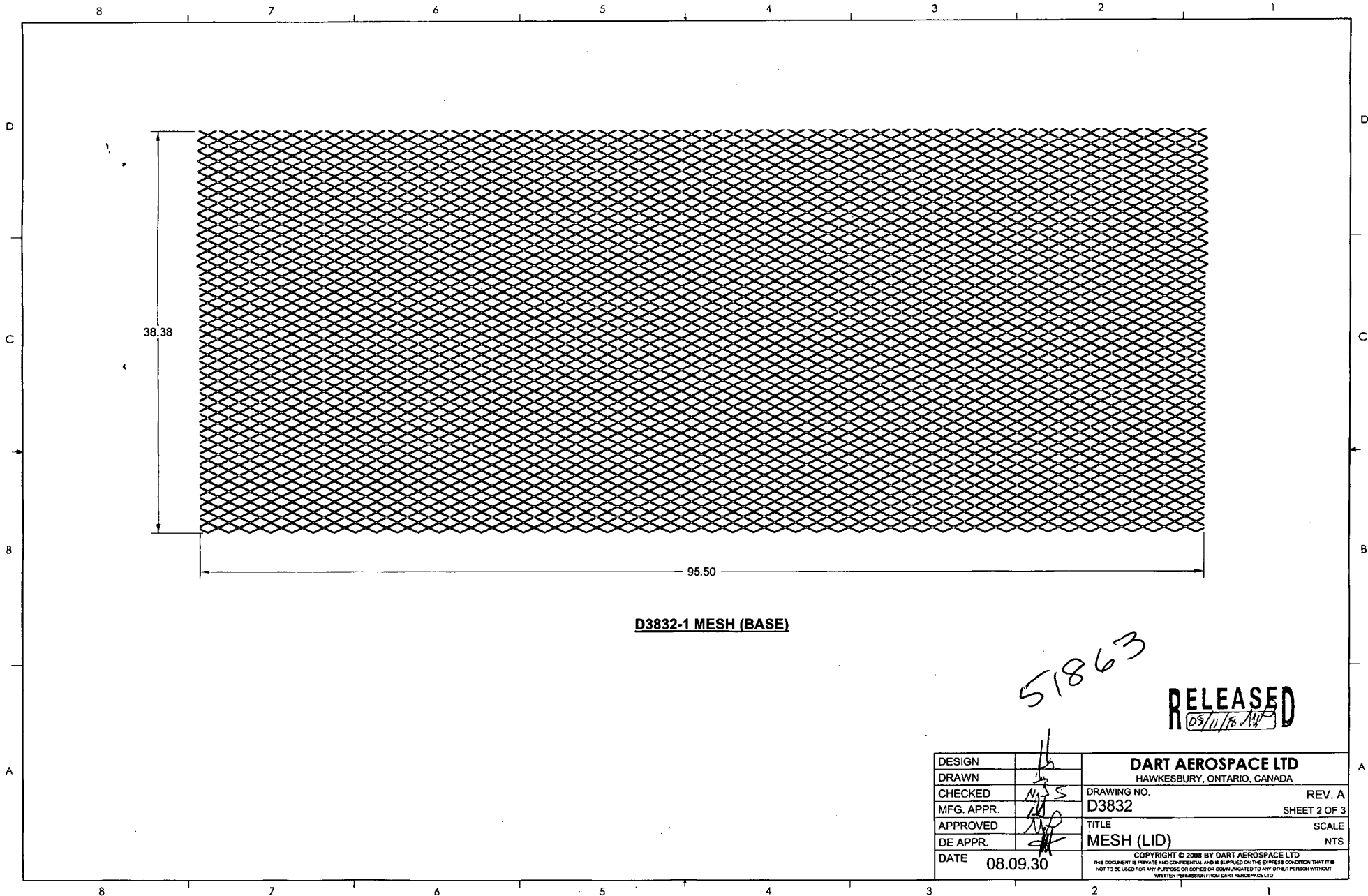
RELEASED
 08/11/18

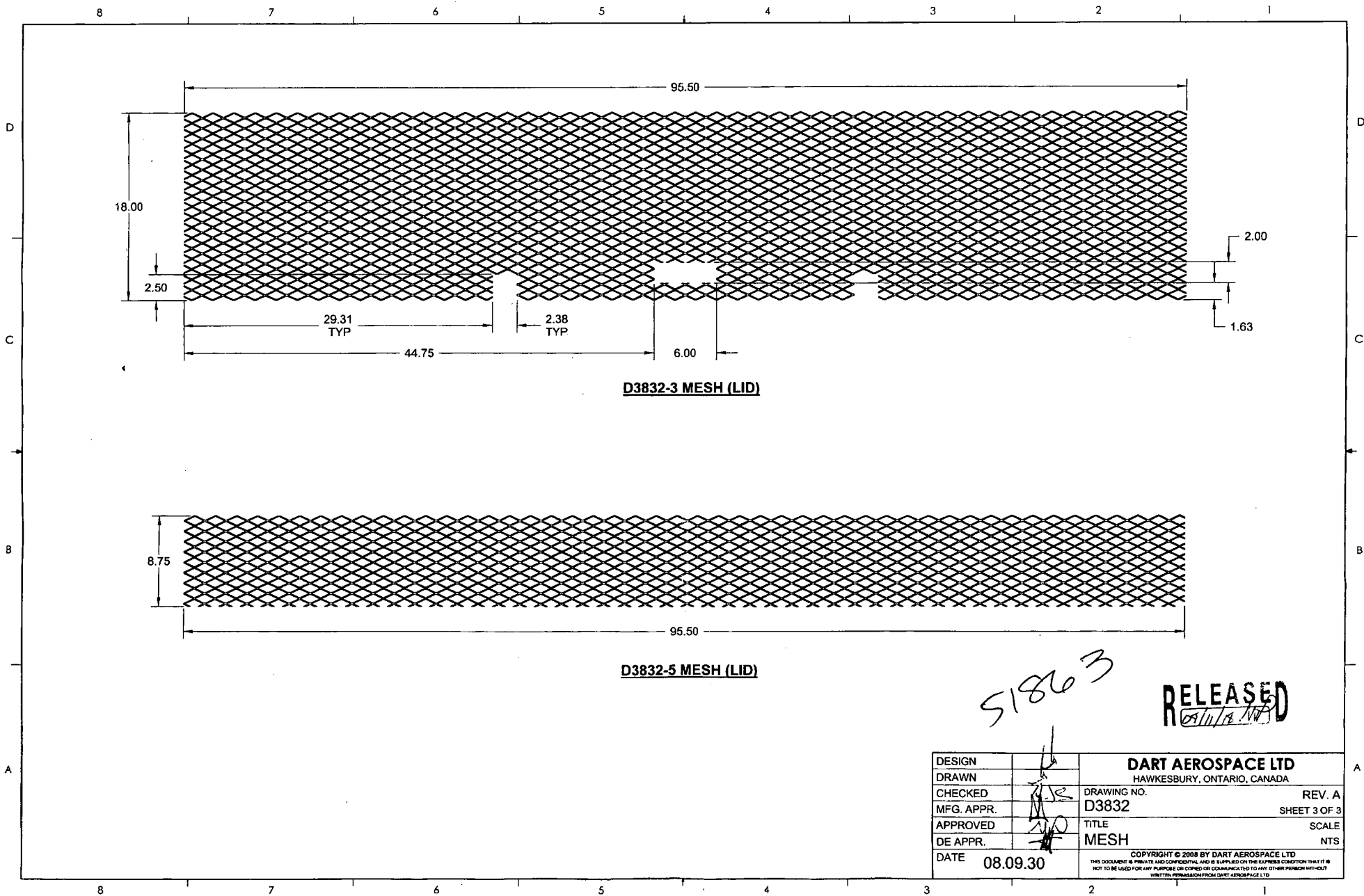
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

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51863

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01/11/12 N/A

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